

# BATTERY REMOVAL/INSTALLATION [LF]

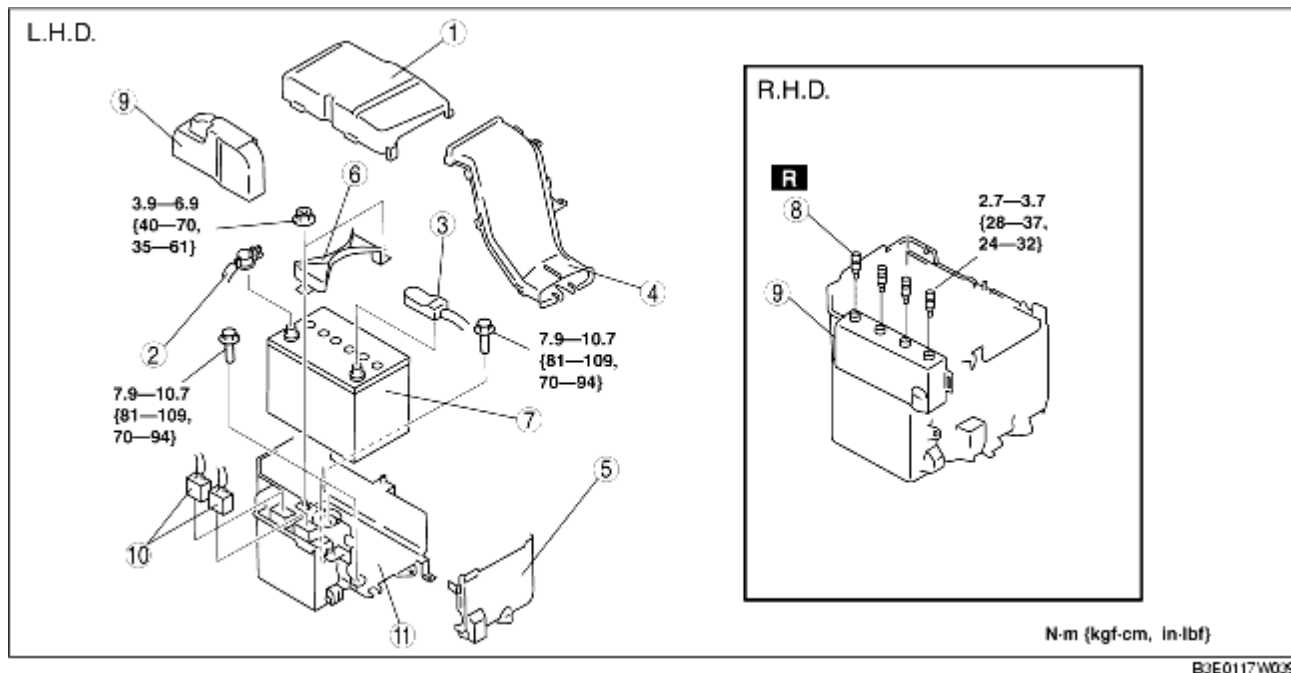
B3E011718520W02

1. Remove in the order indicated in the table.

## Note

- Remove the parts 8 to 11 in the table if necessary.

2. Install in the reverse order of removal.



1	Battery cover (See <a href="#">Battery Cover Installation Note.</a> )
2	Negative battery cable
3	Positive battery cable
4	Battery duct (See <a href="#">Battery Duct Installation Note.</a> )
5	Battery box (See <a href="#">Battery Box Installation Note.</a> )
6	Battery clamp
7	Battery
8	Set bolt (See <a href="#">Set Bolt Removal Note.</a> ) (See <a href="#">Set Bolt Installation Note.</a> )
9	PCM cover (See <a href="#">PCM Cover Installation Note (L.H.D.).</a> ) (See <a href="#">PCM Cover Installation Note (R.H.D.).</a> )
10	Connectors

## 11 Battery tray and PCM component

### Set Bolt Removal Note

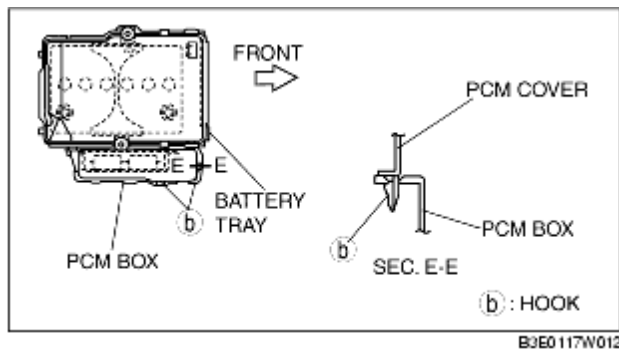
1. Drill the set bolts using a drill bit with a diameter larger than the shanks until the heads are removed.

- If the shanks remain, remove them using locking pliers.

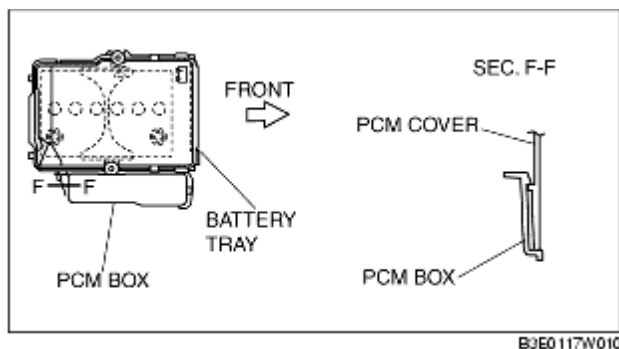
2. Clean all foreign material from the PCM connectors.

### PCM Cover Installation Note (L.H.D.)

1. Install with the PCM cover hooks B aligned with the PCM box holes.

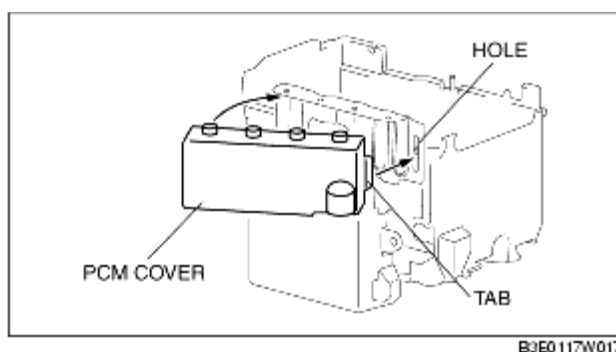


2. Install the PCM cover to the PCM box hook.

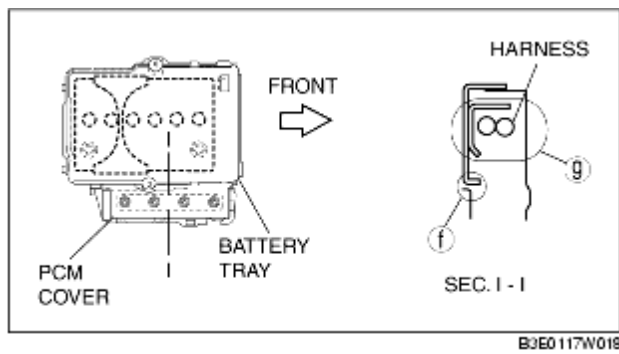


### PCM Cover Installation Note (R.H.D.)

1. Insert the tab of the PCM cover to the hole.



2. Rotate until the area F is paralleled. The harness and the PCM cover should be located at the area G.

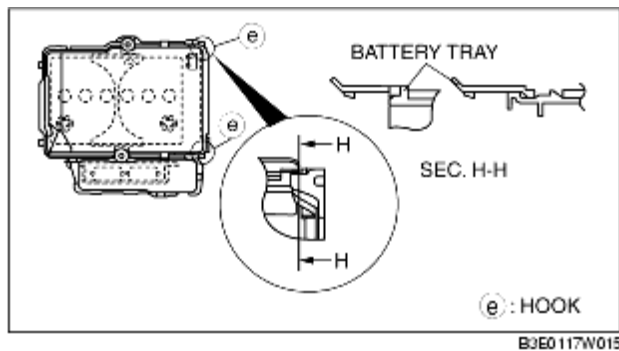


## Set Bolt Installation Note

1. Install new set bolts and temporarily tighten them first, then tighten them until the necks of the bolts break off.

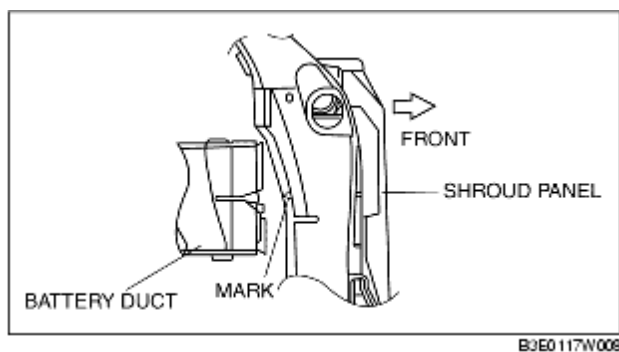
## Battery Box Installation Note

1. Assemble with the battery box hooks E aligned with the battery tray holes at two points.



## Battery Duct Installation Note

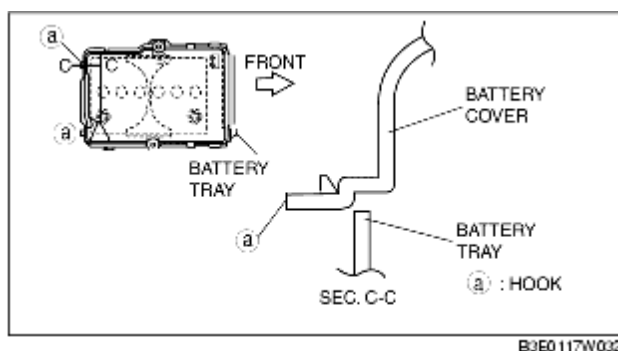
1. Match the mark of the shroud panel and notch in the battery duct, and install the battery duct to the shroud panel.



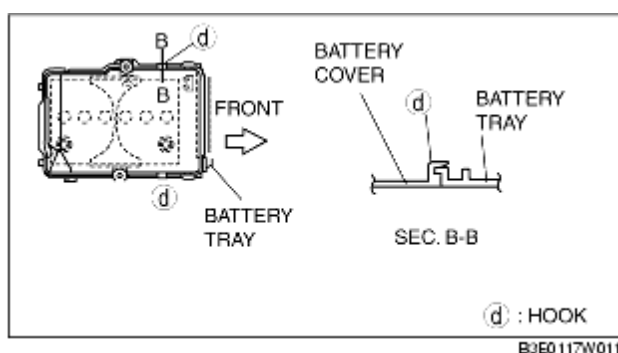
## Battery Cover Installation Note

1. Install the battery duct between the battery cover and the battery box.

2. Install with the battery cover hooks A aligned with the battery tray holes at two points.



3. Install with the battery cover hooks D aligned with the battery tray flange at two points.



4. Set the battery cover to the battery tray hooks C at two points.

